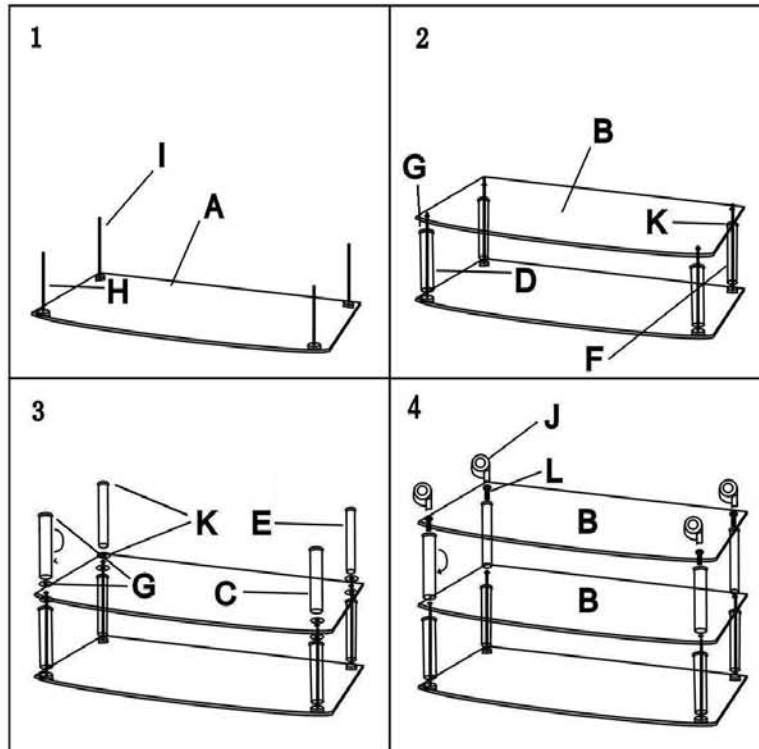


Assembly Diagram



Model No: V40Y77



A		Top Glass	1
B		Shelf Glass	2
C		10" Cylinder	2
D		7" Cylinder	2
E		10" Cylinder	2
F		7" Cylinder	2
G		Large Decorative rings	6
H		8" Thick Rod	2
I		8" Thin Rod	2
J		Wheel	4
K		Small Decorative rings	6
L		Bolt	4

Assembly Diagram

V40Y77

Important: Make sure all parts are available for assembly
Follow instruction steps very carefully

Step 1: Lay glass “A” upside down on a soft surface
Screw “H” into front two plates (Curved side)
Screw “I” into back two plates (Straight side)

Step 2: Place cylinder “D” on the two front plates
Place cylinder “F” on the two back plates
Place large rings “G” on front two cylinders
Place small rings “K” on back two cylinders
Place glass “B” on top of caps

Step 3: Place large rings “G” on front two screws “H”
Place small rings “K” on back two screws “I”
Screw cylinder “C” into screw “H”
Screw cylinder “E” into screw “I”
Place large rings “G” on front two cylinders “C”
Place small rings “K” on back two cylinders “E”

Step 4: Place glass “B” on rings “G” and “K”
Screw down using bolt “L”
Place wheels “J” over bolt “L”

Warning: Tighten but be careful to not over tighten

For our most up to date instruction, to request missing, lost, or broken parts, or for any other Customer Service issues, please visit our website at www.walkeredison.com or call us at 877-207-5906.

